

# V-525i

## Stick Welding Power Source

### Quick Specs

#### Industrial Applications

Construction  
Process Piping  
Maintenance  
Shipbuilding

#### Power Voltage

3 Phase AC415V  $\pm 15\%$   
50/60Hz

#### Input Current

24A/17.25kVA

#### Output Range

30-410A

#### Output Voltage

36V  
Max. OCV: 67VDC

#### Duty Cycle

70%

#### Weight

26KG

#### Dimensions

D550×H480×W270MM

### Portable. Professional. Rugged. Affordable.

The inverter V-525i offers much more than you would expect from a welder this size. Weighing in at just under 26kg the Inverter V-525i is no lightweight contender. It packs the full punch of a heavyweight professional that you can take to the most demanding job sites. It can operate from a generator.

#### FEATURES

- **Arc Force** minimizes electrode sticking in the puddle without compromising arc stability or increased spatter.
- **Hot Start** boosts the current during starting to make striking an arc easier.
- **Thermal overload protection with indicator light** helps prevent machine damage if the duty cycle is exceeded or airflow is blocked.
- **Optional 4-pack & 6-pack racks** are available for multiple operator applications. These are commonly used in construction and shipyard applications.

#### PROCESSES

Stick (SMAW)  
DC TIG (GTAW)



#### INCLUDED

V-525i Machine Only Includes:

- V-525i

#### INPUT



#### OUTPUT



#### AUSTCORP MANUFACTURING SDN. BHD.

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**Welding Technology**